

1: A flexible composite membrane comprising a  
selected quantity of a polymeric material and a  
selected quantity of a particulate material, said  
membrane comprising:

2. The membrane of Claim 1 wherein said polymeric material is selected from the group consisting of polyurethane, polyvinylidene fluoride, cellulose acetate, polyvinyl chloride and ethylene vinyl alcohol copolymer.

3. The membrane of Claim 1 wherein said polymeric material is naturally hydrophobic.

4. The membrane of Claim 1 wherein more of said particulate material is disposed within the interior of said membrane than within said skin.

5. The membrane of Claim 1 comprising between about 5% and 30% of said polymeric material.

6. The membrane of Claim 1 comprising about 70% by weight of said particulate material.

7. The membrane of Claim 1 further comprising a support within said membrane.

8. The membrane of Claim 7 wherein said support comprises a polyester mesh material.

9. The membrane of Claim 1 comprising a non-fiberized polymeric material.

10. The membrane of Claim 7 wherein the thickness of said membrane is between about 100 and 1500  $\mu\text{m}$ .

11. The membrane of Claim 7 wherein the thickness of said membrane is between about 400-1000  $\mu\text{m}$ .

12. A method for making a flexible membrane having a polymeric matrix and a particulate material immobilized within said matrix, said method comprising:

providing a support having a first substantially flat surface and a second substantially flat surface;

combining at least a polymeric material and a selected quantity of particulate material to form a blend;

applying a substantially uniform thickness of said blend to each of said surfaces.

13. The method of Claim 12 wherein said polymer solution comprises a polymer selected from the group consisting of polyurethane, polyvinylidene fluoride, cellulose acetate and polyvinyl chloride.

14. The method of Claim 12 wherein said polymer is hydrophobic.

15. The method of Claim 12 comprising selectively distributing said particulate material within said membrane.

16. The method of Claim 12 wherein said membrane comprises between 5% and 30% of said polymer and 70-95% of particulate.

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18. The method of Claim 12 comprising dissolving said polymer in an organic solvent to provide said polymer solution prior to combining said polymer solution with said particulate material.

20. The method of Claim 12 wherein said blend is applied to a continuously moving sheet of said support.

22. The method of Claim 21 further comprising drying said membrane.

24. The method of Claim 12, 14 or 23 further comprising treating said membrane with a wetting agent or hydrophilizing coating agent.

25. The method of Claim 24 wherein said agent comprises between 0.20% and 1% polyvinyl alcohol.



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36. The method of Claim 22 further comprising cutting said membrane to a desired size and sealing at least one edge of said membrane.

37. A flexible composite membrane comprising a selected quantity of a polymeric material and a selected quantity of fine particles, said membrane comprising a polymeric matrix wherein said particles are substantially immobilized within said polymeric matrix, and wherein the majority of said particles have a diameter less than about 20  $\mu$ .

38. A flexible composite, contoured membrane comprising a selected quantity of a non-fiberized polymeric material and a selected quantity of a particulate material, said membrane comprising a polymeric matrix wherein said particulate is substantially immobilized within said polymeric matrix.

39. A flexible composite membrane comprising a selected quantity of a polymeric material and a selected quantity of a particulate material, said membrane comprising a polymeric matrix wherein said particulate material is substantially immobilized within said polymeric matrix, and wherein said membrane has a thickness of at least about 400  $\mu\text{m}$ .